UNITED STATES DISTRICT COURT EASTERN DISTRICT OF MICHIGAN SOUTHERN DIVISION

BAUM RESEARCH AND DEVELOPMENT CO., INC., ETC., ET AL.,

Plaintiffs, HONORABLE AVERN COHN v.

No. 98-72946

HILLERICH & BRADSBY CO., INC., ETC., AT AL.,

Defendants.

JURY TRIAL - VOLUME 31

Wednesday, February 2, 2005

Appearances (Continued on next page):

2000 Town Center, #900

Southfield Town Center, #900 Southfield, Michigan 48075 Detroit, Michigan 48226 (248) 355-0300 On behalf of Plaintiffs David L. Nelson

2290 First National Building (313) 465-7368 On behalf of Easton Sports David A. Ettinger

To Obtain Certified Transcript, Contact: Sheri K. Ward, Official Court Reporter Theodore Levin United States Courthouse 231 West Lafayette Boulevard, Room 219 Detroit, Michigan 48226 (313) 965-4401

Proceedings recorded by mechanical stenography. Transcript produced by computer-aided transcription.

- 1 Q. Now, are you familiar with Easton's wood bats, the Stix
- 2 bats?
- 3 A. No, I am not directly familiar with it. It's a wood
- 4 bat.
- 5 O. It's a wood bat. It's a pretty new wood bat, isn't it?
- 6 A. They just purchased the company, as far as I know.
- 7 Q. Correct. And since it's wood, it's also wood-like,
- 8 right?
- 9 A. That's correct.
- 10 Q. Okay.
- 11 THE COURT: No, it's wood. I mean is is is.
- MR. ETTINGER: You are right, Your Honor.
- 13 BY MR. ETTINGER:
- 14 Q. Are you aware that the Stix bat sells six times as many
- 15 bats -- this new bat, wood bat already sells six times as
- 16 many bats as Baum Research does?
- 17 A. You are talking about wood bats?
- 18 Q. Right.
- 19 A. That wouldn't surprise me.
- 20 Q. Now, when you say 60 percent market share, are you
- 21 including all the wood bat sales in there, too?
- 22 A. I'm including the, in my mind the market that would
- 23 open up if it became wood-like. The wood bat --
- 24 Q. I'm asking a very specific question. If you have
- 25 60 percent and everybody else has 40 percent, does the

- 1 December 2002 deposition, you said you did not, and you
- 2 later discovered that you owned one and you had not been
- 3 aware of it; is that correct?
- 4 A. I didn't recall it at the time.
- 5 Q. Okay. It didn't leave the shelf a lot?
- 6 THE COURT: Mr. Ettinger, please.
 - MR. ETTINGER: I'll go on, Your Honor.
- 8 BY MR. ETTINGER:
- 9 Q. You don't subscribe to any physics or engineering
- 10 journals, do you Mr. Baum?
- 11 A. No, I don't.
- 12 Q. And you never have?
- 13 A. That's, as I recall, that's not completely true. In
- 14 the steel business we did subscribe to technical bulletins.
- 15 Q. Why don't you turn to your December 9, 2002 deposition,
- 16 Page 35.
- 17 A. Which one?
- 18 Q. December 9, 2002.
- MR. ROMANO: What was the page reference?
- 20 MR. ETTINGER: 35.
- 21 BY MR. ETTINGER:
- 22 Q. I'm going to ask you about Lines 23 through 25.
- 23 A. What page am I on?
- 24 Q. 35, Mr. Baum.
- 25 A. Okay.

Page 87

Page 89

- 1 40 percent include all the wood bats, all the composite
- 2 bats, all of the aluminum bats that qualify, every bat there
- 3 is; is that your calculation, is that your estimate?
- 4 A. In my mind I am not including in that figure the wood
- 5 bats that are traditionally used.
- 6 THE COURT: Let's move on, Mr. Ettinger.
- 7 MR. ETTINGER: Okay.
- 8 BY MR. ETTINGER:
- 9 O. Mr. Baum --
- 10 MR. ETTINGER: I was right there anyhow,
- 11 Your Honor.
- 12 BY MR. ETTINGER:
- 13 Q. Mr. Baum, you are not an expert in physics, are you?
- 14 A. No, I am not.
- 15 Q. You don't have a degree in physics, do you?
- 16 A. No, I do not.
- 17 Q. You have not taken any physics courses since
- 18 high school?
- 19 A. That is correct.
- 20 Q. You have not even looked at a physics textbook in many
- 21 years, have you?
- 22 A. I think that's correct.
- 23 Q. You don't own a physics textbook, do you?
- 24 A. Ido.
- 25 Q. That's right. When I asked you this in your

- 1 Q. Now, there at Lines 23 through 25 did I ask you the
- 2 following question and did you give me the following answer:
- 3 "Q. Have you ever subscribed to any physics or
- 4 engineering journals?
- 5 "A. No."
- 6 Was that the testimony?
- 7 A. That's as I recalled it then.
- 8 Q. Thank you. Now, you used the term torque in your
- 9 direct testimony. You don't know the formula for torque, do
- 10 you, Mr. Baum?
- 11 A. No.
- 12 Q. And you talked a lot about bat-ball impact. You cannot
- 13 explain the particle model for bat-ball impact, can you?
- 14 A. I'm glad I can't.
- 15 Q. Excuse me?
- 16 A. No, I can't.
- 17 Q. And you talked about deformation of the ball, but you
- 18 cannot explain the deformable body model of the ball-bat
- 19 impact, can you?
- 20 A. No.
- 21 Q. You talked a lot about the BPF. You don't know the
- 22 formula for the BPF, do you, Mr. Baum?
- 23 A. The formula is stated in the protocol.
- 24 Q. If I asked you to write the formula on the easel right
- 25 here, could you do it?

- 1 A. By stretching, I might be able to remember it, but it's
- 2 always in front of me so I don't bother to commit it to
- 3 memory.
- 4 Q. I don't want to make this too much of a memory test,
- 5 but I would like to see if you could just roughly do it.
- 6 Let me just grab the easel, if I might.
- 7 By the way, I said, you understood I said BPF, not
- 8 BESR?
- 9 A. No, you said BESR.
- 10 Q. No, I didn't. In any event, the question is BPF. Do
- 11 you know the formula --
- 12 A. No, no, no.
- 13 Q. Okay. Now, we have seen a lot of graphs and charts of
- 14 yours with a lot of numbers on them, but you are not a
- 15 statistician, are you?
- 16 A. No.
- 17 Q. And you have never used tests of statistical
- 18 significance, have you?
- 19 A. No, not on a practical basis.
- 20 Q. And you don't know what specific tests people doing
- 21 scientific investigations use to decide whether a result is
- 22 or is not statistically significant, do you?
- 23 A. No, I don't.
- 24 O. And you do agree, you certainly testified, that there
- 25 are multiple variables that determine batted-ball speed,

- 1 layman's terms center of gravity and moment of inertia are
- 2 basically the same. Do you recall saying that?
- 3 A. Yes, I do.
- 4 Q. And you used the terms center of gravity and MOI pretty
- 5 much interchangeably in your testimony, didn't you?
- 6 A. To make it simple, yes.
- 7 O. And you in fact don't know the mathematical
- 8 relationship between center of gravity and moment of
- 9 inertia, do you?
- 10 A. The mathematical relationship?
- 11 Q. Right.
- 12 A. I know how they are both determined, but the I don't
- 13 understand your question.
- 14 Q. There are formulas --
- 15 A. That's correct.
- 16 Q. that describe center of gravity and moment of
- 17 inertia, are there not?
- 18 A. The center of gravity is the balance point on a bat.
- 19 Q. If one pulls out a physics textbook, one will find
- 20 formulas for how you calculate center of gravity and how you
- 21 calculate moment of inertia, correct?
- 22 A. That is correct.
- 23 Q. And they are different formulas, correct?
- 24 A. That is correct.
- 25 Q. Do you know either such formula?

Page 91

Page 93

- 1 correct?
- 2 A. There are multiple variables, that is correct.
- 3 Q. And you certainly believe you have to control for those
- 4 variables in analyzing batted-ball speed, correct?
- 5 A. Yes.
- 6 Q. But you don't use statistical techniques to control for
- 7 those variables, you would rather leave that to the people
- 8 who want to spend their time doing that, correct?
- 9 A. Yes.
- 10 Q. Now, you have never submitted an article on the Baum
- 11 Hitting Machine to any professional or academic journal,
- 12 have you?
- 13 A. Myself, no.
- 14 Q. Right. You have never published any books on the Baum
- 15 Hitting Machine or engineering or baseball, have you?
- 16 A. It's on the website.
- 17 Q. I'm asking whether you have published a book, Mr. Baum.
- 18 A. A book, no.
- 19 Q. You are not an expert on safety statistics, are you,
- 20 Mr. Baum?
- 21 A. No.
- 22 Q. Mr. Baum, I want to turn to center of gravity and
- 23 moment of inertia, which certainly came up many times in
- 24 your direct testimony. You said, and I think these are your
- 25 exact words, I have got the trial testimony here, that in

- 1 A. Off the top of my head, no.
- 2 Q. Excuse me?
- 3 A. No, not that I could say it right here.
- 4 Q. Do you know the mathematical relationship between
- 5 center of gravity and moment of inertia?
- 6 A. I know the relationship between MOI and CG follow each
- 7 other pretty much.
- 8 Q. I'm asking you can you describe the mathematical
- 9 relationship between the two.
- 10 A. No, I can't.
- 11 Q. And you do have a place on your test data sheets for a
- 12 moment of inertia number, and it's called MMI; isn't that
- 13 right?
- 14 A. Yes, mass moment of inertia.
- 15 Q. Okay. And in describing your various graphs and charts
- 16 here, you frequently referred to center of gravity, moment
- 17 of inertia, lumped them together, didn't you?
- 18 A. Yes, I do.
- 19 Q. And let's look at -- the next exhibit is PX730. Is
- 20 that a chart you used with Mr. Romano to describe your
- 21 testing results, an example of your test data sheets?
- 22 A. I think it's one of them, yes.
- 23 THE COURT: What exhibit number?
- 24 MR. ETTINGER: 730, Your Honor, PX730. It's
- 25 already been admitted.

1 BY MR. ETTINGER:

- 2 Q. And you see -- I should have brought the pointer -- the
- 3 MMI, bat MMI is shown right here on the data sheet, isn't
- 4 it, Mr. Baum?
- 5 A. That's where there is a space to enter it, yes.
- 6 O. And what it says there is zero, doesn't it?
- 7 A. There is no entry. Zero is automatic.
- 8 Q. Zero means no entry, correct?
- 9 A. Right.
- 10 O. And isn't it true, Mr. Baum, that there is no entry for
- 11 moment of inertia for any of the test data sheets underlying
- 12 any of the charts that you showed the jury in your
- 13 testimony?
- 14 A. That is correct.
- 15 O. Now, you testified, as I recall, that your -- that back
- 16 in November of 1998 when you voted against a center of
- gravity requirement, do I understand your testimony correct
- 18 that you were only against having a specific center of
- gravity specified in the rule?
- 20 A. The proposal as presented was an improbable proposal.
- 21 O. Mr. Baum, please answer my question.
- 22 A. I voted against it.
- 23 Q. Is it your testimony that the only thing -- you were
- 24 not against the center of gravity requirement, you were just
- against having a specific number in the rule; is that your

- 1 A. No, I was not.
 - 2 Q. Why don't you turn to your January 18, 2002 deposition
 - at Page 715, please.
 - A. What date was that?
 - Q. January 2002.
 - MR. NELSON: Page number? 6
 - 7 MR. ETTINGER: 715.
 - THE WITNESS: I have it. 8
 - BY MR. ETTINGER:
 - Q. Let me read you the testimony starting at Line 14.
 - A. On which page?
 - 12 Q. Page 715, Line 14. I'm going to go through Page 716
 - 13 Line 8. Did you give the following testimony:
 - 14 "Q. You showed Professor Sherwood examples of
 - testing, moving the weights along the bat, did you 15
 - 16 not?
 - 17 "A. Yes, I did.
 - "Q. And you did that in order to convince him 18
 - 19 that there was no need for a center of gravity
 - 20 requirement; isn't that true?
 - "A. That's not the case. What I said to him was 21
 - 22 that if we used average wood, which was the
 - 23 protocol at that point in time, that the center of
 - gravity was something we would have to study 24
 - 25 later, its effect on the machine, because he

Page 95

2

Page 97

- 1 testimony?
- 2 A. Would you say that again, please.
- 3 O. I want to understand your testimony to the jury. I
- 4 can't remember if it was Monday or Tuesday. Was it your
- 5 testimony that you were not against having a center of
- 6 gravity requirement, you were just against having a specific
- 7 number for center of gravity specified in the rule; is that
- 8 correct?
- 9 A. As I understand your question, that's correct.
- 10 Q. Isn't it true, Mr. Baum, that in fact in November of
- 11 1998 you were against having any center of gravity rule at
- 12 that time?
- 13 A. No, that is not correct.
- 14 Q. Wasn't it your view then that center of gravity was
- 15 something that should be studied later?
- 16 A. That is partially correct.
- 17 · Q. Wasn't it your view then that a center of gravity rule
- 18 might complicate the issue far more than it should be?
- 19 A. The center of gravity --
- 20 Q. Please answer my question. Wasn't it your view that a
- 21 center of gravity rule might complicate the issue far more
- than it should be; is that correct?
- A. As you are stating it, I think that's correct.
- Q. So you were against having a center of gravity rule in 24
- the protocol in November of 1998, correct?

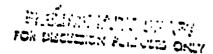
- wasn't ready for that. He didn't understand the 1
 - machine at that point in time.
- 3 "Q. Now, you have already testified you remember
- talking on a conference call to the Baseball Rules 4
- 5 Committee in July of 1998. Isn't it true that on
- 6 that call you told the Baseball Rules Committee
- 7 that it was not necessary to have to add the
- 8 center of gravity component to the rule?
- 9 "A. What I said was at this point in time a
- 10 center of gravity rule might complicate this far
- 11 more than it should be complicated. The center of
- 12 gravity effect on bats is an issue that is
- 13 extraordinarily complex."
- Was that your testimony?
- 15 A. Yes.
- 16 Q. Thank you. Now, let's talk some more about your
- 17 charts, Mr. Baum. The charts that you presented to the jury
- here, you did not use any scientific sampling techniques to
- decide which bats you were going to show on those charts,
- 20 did you?
- 21 A. Which chart are you on?
- 22 Q. Taking these charts as a group, you didn't use a
- scientific sampling technique to pick the bats you were
- going to depict on any of them, did you?
- A. I'm not sure I understand your question. A scientific

I.	Introd		
	A	Product Description	
	•	1. The "Equalizer@"	2
		2. The "Rocket@"	3
		3. The AAA Pro-Model Baumbat	3
		4. The "Softball Rocket Baumbet@"	3
	8	. Market Description	4
	C	Expected Growth	5
	D.	Financing Required	
11.	The B	Business	6
	A.	Background	6
	₿.	Market Plan	
		Market Survey and Position	8
		2 Schedule of Activities	10
		3. Product Pricing	12
		4. Distribution and Sales	13
		5 Public Relations Plan	14
	C.	Action Pign	14
	D.	Forecast	15

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1. Introduction



Baum Manufacturing Inc., a corporation to be formed, will be established to manufacture sports equipment that utilizes a patented wood composite technology. This technology will enable the company to produce products which can (a) outperform currently evallable sports equipment and (b) simulate all the inherent traditional advantages of wood (i.e. acoustic, look, feel, and vibratory characteristics) while dramatically increasing the strength and durability of these products relative to its competition.

Over the last twenty years, spons adulpment manufacturers have attempted to replace spons equipment made of wood with either aluminum or carbon fiber composites. Some of these products have met with great success due to the fact that they offer either enhanced durability or performance. The crawback of these products is that they have either (a) reached their maximum potential performance levels as in the case of significant products (i.e. baseball bats) or, (b) they have not effectively duplicated the advantages of wood products (i.e. look, feet, vibratory and accustical performance). Baum Manufacturing proprietary wood composite technology can be tailored to outperform the high performance products currently available and to many the advantages of wood-based sport equipment with the advantages of aluminum and composites.

Atuminum bets have replaced traditional wood bats in all levels of competition except the professional leagues because their long-life makes them

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more economical despite their higher initial coat. Steve Baum, an experienced inventor and developer of unique products tormed of composite materials, has spent the last several years developing a line of baseball bats which are substantially more durable than aluminum bats. One line of the "Baumbats," which are indistinguishable from wood bats in appearance and performance but putiant them by a factor of 50-100, have been tested by Major League Baseball teams in exhibition games and batting practice, have receive limited approval for the 1993 season and have been approved by the NCAA and the National Federation of High School Athletic Associations. U.S. Patents have been issued covering the base and hockey sticks and are pending on a golf club (see exhibits hereto. Patent applications are also pending in foreign countries. Baum Manufacturing Inc., plans to continue research and development directed toward applying the wood composite technology to other types of sports equipment. Baum is currently producing the bats in small numbers but requires additional capital to rapidity expand production to meet present demand and anticipated increased damand.

A. Product Description

The first three products which have been fully developed and tested and ready for mass-production, are the high performance "Equalizating, Rocketing," and the AAA Pro-Model Baumbal. The "Rocket Softball Baumbat" is projected to be ready for production within four to six months.

1. The "Equalizare"- is more durable and substantially outperforms aluminum with regard to the number of hits and the distance of

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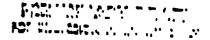
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hits. The "Equalizer@" has twice the sweet appt size of siuminum and is the only durable high performance but which can be made 5 cz. weight umder length (i.e. a 34," 29 oz. bat). It retains the traditional "crack" sound of a wood bat and can be made to all legal weight and length. requirements. "A hitters delight."

- 2. The "Rocketa"- provides an allemative to the "Equalizara" and maximizes the hitting distance as opposed to maximizing the award apot size. "A sluggers delight.
- 3. The AAA Pro-Model Baumbat- which totally emulates a wood bat as to sound, performance, fee! and vibration, yet is more durable and retains its hitting performance well beyond the deterioration point of \hat{I} norma! hardwood or aluminum.
- 4. The Rocket Scribell Enumbat- is projected to be ready for production within four to six months. Although the softball market it larger than the baseball market, the interaction between a softball and a bat, for both fast pitch and slow pitch, is far less severe than that which exists with a hardball. The research was specifically directed toward solving the more difficult problem first, the harchel' bat design, and to utilize that information regarding bat elasticity and collision effects to implement the proper design and material choice for an ultra high-performance softball but. That information is now available, the design first phase is completed and tooling is undarway.

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information regarding the dynamic performance of baseball bats and discussions regarding the development of the Baumbat is has been described in numerous published articles and periodicels available upon request. This literature provides pertinent information regarding testing and the experiences of players with the bat and accurately tracks the stages of the product's development

B. Market Description

There exists an expansive market for the Baumbate. This is a result of the following factors:

- 1. Professional baseball will never switch at any level to aluminum bala
- 2. Esseball scouts and obligges are having an increasingly difficult time judging a player's ability to utilize the hardwood but due to the munimula io seu evisteum

The aluminum but, which, in fact, diminishes the art of hitting, is a poor instructional tool and cannot, nor will it ever, replicate the feet of a professional hardwood bat. As a result a two-lier Baumbat avelem has been created. This system will provide the AAA Pro-Model for colleges and high school to train with which in turn will allow a baseball player to find the sweet spot properly (the sweet appl is the point on the bat at which 90% of the maximum energy transfer. occurs, a very small area on professional bats) without forcing the teams to

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supply wood bats which have to be replaced regularly. At the second tier, so as not to be at a disadvantage during a game against hitters using other high-performance bats, the players would use the high-performance "Equalizer" or Rocket" Saumbat in adual competition. This is subject to the current NCAA proposed change which, if enacted, would require all bats to be "woodlike." If anacted the AAA Pro-Model Baumbat will become the bat of choice.

Due to the enthusiastic response to the AAA Pro-Model Bat, it has been auggested by many college coaches that it, in fact, a more durable wood composite bat would be made available that would perform exactly like and feel like traditional hardwood but would break less, they would be willing to switch their entire complete consistency from the pro-levels right down through high school. The only bat that can do this is the AAA Pro-Model Baumbat.

With the AAA Pro-Model Bat, Baum has been able to clone the wood bat yet it exceeds the durability of aluminum. Both the "Equalizar®" and the "Rocket®" improve on existing composite technology to create beseball bats which outperform all competitors' products currently available in the marketplace. Since the Baumbat is compatitive with aluminum bats in terms of price, the company expects to be able to capture a significant share of the available baseball bat market.

C. Expected Growth

The "Equalizer@, Rocket@," and the AAA Pro-Model bats are presently

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available for sale and with sufficient capital infusion, the company will be able to increase daily production and seles efforts to meet the ourrent and anticipated market demand. Within twelve months of the completion of this initial capital. requirement, the company would be positioned to raise additional capital necessary to further enhance mass production of the Baumbats as well as complete research and development of future products, specifically a family of ooff clubs, hockey sticks, and drum sticks.

D. Financing Required

The company will raise capital in the form of a two-stage equity offering. The first stage will be a private placement offering for a total of \$850,000, which will be in exchange for a 15% equity stake. The second stage is projected to be an offering in which a 20% equity stake in Baum Manufacturing Inc., will be exchanged for approximately \$4 million.

IL The Business

A. Background

Steve Baum of Traverse City, Michigan has worked for 25 years to develop and market products in the field of composites. Composites combine different engineering materials to create products which exhibit the best characteristics of each of the constituents. Early in his career, Mr. Baum picheered the combination of steel and ceramics to create materials with the hardness of glass and the toughness of steel for products such as off well

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cutters, snow plow scraper blades, tire stude, and the like. These inventions were licensed or sold to several major manufacturers.

In recent years, Baum has worked on products which combine the tansile strength of glass, carbon or Keylar filaments with wood veneers and plastic realing to achieve materials with unique engineering properties. Synthetically formed filaments or fibers are commonly combine with plastic resins to create materials like fiberglass which are used in a variety of products that require high tensile strength and low weight such as structural components of modern airplanes, gott club shafts, and the like. While these materials provide excellent solutions for many applications, they have relatively low impact resistance and have not been successfully used in those products in which the structure must witheland repeated hard blows; the fibers break and produce a catastrophicitaliure of the structure.

Baum has been working for years to combine composites formed of resine and fibers with a third element, wood veneer, in such a way as to greatly improve their impact resistance. Baum has invented a class of impact sports implements—baseball bats, golf clubs, hookey attaks—which combine the atrength and light weight of resin reinforced fabrics with the impact resistance of wood. These products are unique and are protected by issued and pending U.S. and foreign patents. (See exhibits hereto).

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B. Market Plan

PRELIMINARY DRAFT

1. Market Survey and Position

The market for high performance baseball and softball bats is constantly growing as technology improves and replaces prior products. This is the same pattern that has been experienced with skis, tennis rackets, golf clubs, athletic shoes, etc. Currently, the aluminum Easton EA-70 elloy aluminum bat is the perceived forerunner in the high-performance baseball bat market. It is interesting to note, however, that no manufacturers provide any test data regarding the bat's durability or suitability for a given performance level of play. In fact, most bats carry no information or warranty. The baseball bat market is truly a "iel the buyer beware" market.

Easeball bats may be divided into three categories: traditional hardwood, eluminum, and composites. Professional hardwood needs no further explanation except for the fact that there is a resurgence in growth of this market mainly due to the inadequacies of the aluminum bat to properly teach the fundamental of hitting, a fact reiterated by many published articles. It must also be noted that because of the results of intense research into the baseball bat phenomenon. Baum Manufacturing will also be able to produce solid hardwood bats to complement the AAA Pro-Model Baumbat for use by Major League players in games.

The aluminum bat is basically a hollow tube which radiates energy transfer by the compression distortion of the tube, at impact, into a slight egg-

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shape. This results in what is call the trampoline effect. Baum Research and Development Investigation indicates that the trampoline effect, in fact, does play in the energy transfer and is a contributing factor to the distance involved in ball travel. The aluminum manufacturers are currently limited by the existing alloys in their efforts to maximize the trampoline effect and minimize well denting and premature durability failure. In fact, the original perceived value of aluminum bats of a long life has not been fully attained. Aluminum bats, at beet, will last 500 hits before significant material degradation occurs. The aluminum sweet spot, despite claims to the contrary, is also very small (effective hitting area must be differentiated form true sweet spot size).

Composite baseball bats are hollow core shells which are meant to it duplicate the actions of aluminum without the aluminum shortcomings. They also radiate by eval shape movement, although at this time, existing composite bats have not successfully replicated the hitting performance of aluminum bats. The composite bats consist of synthatic reinforcing fabric within a resin-based bonding system. The fabric usually consists of S-2 glass, E-glass, Kevlar, ceramic, graphite or some combination thereof. Thus far, composite bats have been unsuccessfully introduced in the marketplace by Easton and Mizuno. These composite baseball bats radiate their energy transfer poorty, vibrate significantly and do not produce the same felt which a batter has become accustomed to with aluminum.

The process of manufacturing the Baum Wood-Composite Baseball Bat is similar to the manufacturing of any aero-space high-tech composite. Molds and

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tooling are required to form the various materials into a finished product.
Resins, sero-space fibers, wood and symhetic materials are all employed in a novel manner to produce a unique product at a compatitive cost.

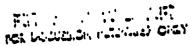
The high-performance models of the aluminum and composite baseball bats range in retail sale prices from \$95 to \$150. The technical innovations in baseball bats from wood to aluminum to composites have paved the way for the acceptance of a far more expensive too!. This window of apportunity is very wide as aluminum bat technology has reached its ultimate and and the manufacturers are desperately searching for composites to fill the need. The Baumbat is the ideal answer to that problem. The Baumbat has the design advantage of transferring energy on a localized spring basis rather that the oval distorting moment of aluminum and conventional composite bats. Thus the idealance can be adjusted to give any level of durability, feet, performance, vibration, etc. (i.e., the AAA Pro-Model Eaumbat (exactly like wood) and the high performance models which out hit aluminum.

2. Schedule of Activities

As of November 30, 1952, low production tooling has been completed for the high-performance hardball hat, the "Equalizer@," in 35, 34.5, 34, and 35-linch lengths and tooling has been greated for the AAA Pro-Model hat in 35, 34.5 34 and 33-inch lengths. Within these lengths and physical shape, weights from 40 cz. to 27 oz. and lower can be altained by simple internal core density changes.

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The AAA Pro-Model baseball bat received a professional baseball approval at the winter meetings held in Dec. 1992. This allows the Baum Wood AAA Pro-Model to be used at all levels in batting practice and select lower levels of professional baseball in games. As acceptance is gained and other models become evallable, the goal is to allow use in batting practice and games at all levels excluding Major Lasgue games as fast as production facilities can be expanded.

The high-performance "Equalizer® and Rocket®" models are ready for sale to college and high schools and are already approved under college and high school rules. These bats now need to be successfully test-marketed, fine-tuned, and then marketed on a large-scale during the 1993 season. Continuing research into the bat-ball collision and the refinament of racipe combinations, is assential during the next eighteen months. This will allow the maximization of product potential as far as its performance and durability as well as reducing the manufacturing costs to a minimum.

Sophisticated in-house testing facilities have been designed and constructed which allow precise testing and product change evaluation. The aquipment can determine but stiffness, but strength, but flexibility, resin stiffness, resin strength, resin impact resistance, temperature differential effects, the elasticity, size, length, width and durability of the sweet spot. In addition, a controlled environment test facility allows the acquisition of resi time data regarding the bat-ball collision. These tests and test procedures are unique and proprietary and were designed to compliment and verify the standard tests which

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have been conducted by Turks University under the direction of Professor Robert Coillier on a broad brush basis. This effort must continue unabated, to provide information assemble for cost reduction, ultimate performance criteria, ultimate durability criteria, softball material mix, production systems and equipment and design data. The analysis of professional hardwood bate and other competitive products and their limitations must be continued for technical reports for use by coaches. A significant amount of the capital required has been budgeted for this continuing research.

3. Product Pricing

One of the purposes of the continuing extensive research and development is to maintain costs by not over building or under building the composite for a particular level of play. A complete analysis of the manufacturing steps has been made and reliable manufacturing costs on a very conservative basis are included in the projections. The manufacturing stages, although not difficult, are detailed in nature and ultimately can be made vary: economical. It is interesting to note that the compatitive composite baseball bats are setting for prices far exceeding the cost of the finest aluminum bat. Yet, the Baumbats, because of their unique, low-cost structure are clearly almed at market sales prices with a strong profit at the same levels as that of aluminum. This can be accomplished because of the unique composite materials within the Baumbats utilizing the minimum of expensive materials, and the unique behavior and transfer of energy excellence of the Wood-Composite bat. All materials used within the Baumbats are readily available, although the fabrics are custom-designed and require extensive lead time. The levels of capital requirements

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presented within this report are sufficient to provide manufacturing capabilities to meet the projected sales quotes.

As mentioned earlier, the high-performance models of the aluminum and composite baseball bats range in retail team sale prices from \$95 to \$150.

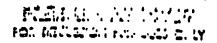
Since the per unit cost of the Baumbats range between \$36 and \$40, the Baumbats can be marketed to achieve a price point which is competitive with the existing market. The assumptions provided in the attached pro-forms assume per unit manufacturer's sales prices of between \$80-\$85. Since the organizational sales to Major League Baseball, the NCAA, High School Athletic Association, etc. do not require the use of manufacturer's representatives or a significant internal sales force, the Baumbats can be sold directly at the manufacturer's price of between \$80-\$85. By providing a superior product, at a price which is competitive with existing products in the market share.

4. Distribution and Sales

The exposure pre-marketing strategy currently employed, is to obtain professional baseball approval for the AAA Pro-Model series for minor league use and to utilize that goal as a springboard for the high-performance but in the colleges and high schools which have already approved all but models. The first major hundle was overcome when the Major Leagues approved the but for use in batting practice system-wide and approved the but for use in the instructional League in genes. The publicity gained by professional baseball players using

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the Baumbat have already opened many college and high achool doors. By focusing on organizational sales and utilizing those sales as effective endorsements for the Baumbat, Baum Manufacturing, Inc. can develop retail distribution channels after heightened consumer interest has been generated.

5. Public Relations Plan

Mr. Baum has, to date, made little directed attempt to generate any publicity for his product, other than by demonstrating the bat for Major League Baseball players, yet Baum Manufecturing, Inc. has tapped into a market which involves intense media interest. Mr. Baum is already considered one of the most knowledgeable experts in the area of the physics surrounding the bat-ball inclination. He has spoken to numerous baseball insiders and given presentations to the rules committees for Major League Baseball, NCAA, and the High School Athletic Association. By focusing this effort in conjunction with the endomoment of one or several retired major league players, Baum Manufacturing, Inc. can produce consumer awareness and increase consumer demand.

C. Action Plan

As of the cate of this plan, Baum Manufacturing, Inc. is producing the "Equalizer®, Rocket®," and AAA Pro-Mode! bats in limited quantities at their manufacturing facility in Traverse City, Michigan. Their current total production level is approaching 500 bats per month. With the investment of the initial capital, Baum will be able to increase production levels to meet the anticipated

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demand for the 1993 baseball season of between 10 and 15 thousand bats per year. With the proceeds from the subsequent offering, Baum Manufacturing, inc. will be able to increase their production levels and meet anticipated future demand for the 1995-96 seasons. Additionally, Baum Manufacturing, inc. plans on continuing its research and development with the wood composite technology as it applies to golf clubs, hookey sticks, and other products through its technology center. In 1993, Baum Manufacturing, Inc. plans on building necessary moids and begin product testing with these new products. Research and development will also continue on developing new application for the wood composite technology.

D. Forecast

Attached here to is the forecasted ellocation of invested capital and forecasted statement of earlings before income taxes prepared by Gavigan, Burkhart Freeman & Company of Traverse City, Michigan.

Steve Baum Fact Sheet

- A federal judge ruled that Steve Baum did not have the requisite expertise to give testimony on the following issues:
 - "Topics requiring expertise in the safety of the sport of baseball or human reaction times, including:
 - i. The relationship of increased batted ball velocity to player safety.
 - ii. Minimum safe reaction times, including opinions on individual instances of player injury.
 - iii. Topics requiring expertise in the underlying physics of a baseball bat collision." (1-28-05 trial transcript from Baum v. NCAA, et.al. "Trial Tr." at 3-4) (Tab 1).
- A federal judge also ordered that "Baum may not testify on topics which are not properly subject to expert testimony because they rely on assessments in areas in which Mr. Baum has no expertise, including the proper performance standard for baseball bats used in NCAA games, including without limitation whether a performance standard must be wood-like or based on apples to apples comparison between wood and metal baseball bats of the same length and weight in order to be considered 'proper or rational." (1-28-05 Trial Tr. at 4-5) (Tab 1).
- The Baum Hitting Machine, a bat testing apparatus invented by Steve Baum which forms the basis for many of his opinions has never been tested against results in the field. 2/2/05 Trial Tr. at 136 (Tab 2).
- Many of the results from the Baum Hitting Machine report results wherein the ball appears to speed up as it travels further. This result is contrary to the laws of physics. 2-3-05 Trial Tr. at 39-41 (Tab 3).
- For years, Steve Baum had a chart purporting to show the differences between wood bats and aluminum bats on his website. This chart reflected the average results for wood bats and the highest results for aluminum bats. Steve Baum never disclosed to any governing body that he had done so. 2/2/05 Trial Tr. at 117-220 (Tab 4).
- In the early '90's, Steve Baum marketed the "Equalizer" bat, which he claimed "is more durable and substantially outperforms aluminum with regard to the number of hits and the distance of hits." (Tab 5 at 03795-03796; 2/3/05 Trial Tr. at 54-55 (Tab 6)).

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Baum v. H&B, Excerpt from Friday, 1-28-05

THE COURT: Okay. I don't think there's any need for argument on the limitations on Mr. Baum's qualifications, and I'll tell you why. This has been a matter that the Court has considered, not for months, but for some years.

This trial can best be characterized as a runaway trial. The Court has been unable to exercise almost any control over it. After 27 days of testimony the Court was unable this morning to get a definitive statement from the plaintiffs as to who their remaining witnesses are in the case. For the last week we have spent more time going over admissibility of exhibits and what portions of deposition testimony may be read to the jury than we have in trial time.

When the proceedings, previous proceedings relating to Mr. Baum's testimony, proposed testimony were concluded, the Court prepared an Order in Limine Regarding Steve Baum as an Expert Witness which it did not enter. The Court is now going to read that order, and that order governs Mr. Baum's testimony. If anyone disputes it, at 2:00 I'll conduct a hearing on a motion for reconsideration.

There has been a long-running dispute in this case between plaintiffs and defendants as to the extent to which Steve Baum may express expert opinions. See

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Memorandum and Order Denying Defendants' Motion to Strike Experts filed September 26, 2003, Order Denying Defendants' Renewed Motion to Strike Experts filed November 20, 2003, Order filed November 3, 2004, and Notice of Motion Hearing filed November 17, 2004.

Important to the dispute is Baum's qualifications as an expert, described below, is Baum's testimony at a hearing on Tuesday, September 14, 2004, Pages 93 to 107, and the National Collegiate Athletic Association Provisional Standing for Testing Baseball Bat Performance dated September 27, 1999, which is the central issue the case revolves around.

Baum's qualifications are as follows:

- 1. A B.S. degree in accounting and finance.
- 2. Experience as an inventor with plastics, metals, composite materials, including baseball bats and sports analysis and testing systems, all as reflected in the patents in which he is listed as an inventor.
- Experience in design, manufacture, and sale of wood bats.
- 4. Experience in testing speed of batted balls through design, manufacture, and sale of the Baum Hitting Machine.
- 5. General experience as a baseball player and coach.

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Given his limited qualifications, Baum at trial may offer opinion testimony in the scientific areas encompassed by his patents and regarding the design and operation of the Baum Hitting Machine and the results obtained through use as an apparatus for testing the speed and characteristics of baseball bats provided such testimony is otherwise relevant.

"Baum may not express an opinion on:

- "(a) Topics requiring expertise in the history, character or operation of the sport of baseball or its regulatory bodies, including:
- -- the history of the sport of baseball and the origins of the traditional rules of the sport.
- -- the effect NCAA actions, or decisions not to act, have on the actions or decisions of any other baseball league or rulemaking body.
- -- the reasons why the NCAA took, or declined to take, any particular action in connection with baseball bat performance standards.
- (b) Topics requiring expertise in the safety of the sport of baseball or human reaction times, including:
- -- the relationship of increased batted ball velocity to player safety.
- -- minimum safe reaction times, including opinions on individual instances of player injury.

(c) Topics requiring expertise in the underlying physics of a baseball bat collision.

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As to the following topics, Baum may testify only if the opinion is based on testing experience with the Baum Hitting Machine.

-- the meaning or validity of the BESR formula or the .728 BESR standard.

-- whether metal baseball bats exhibit
"trampoline" or "hoop" effects when they strike a ball or
how a baseball bat performance standard can account for
these effects.

-- whether metal baseball bats exhibit a work-hardening effect over time, and if so, how, and to what extent, that effect impacts the performance of metal baseball bats.

-- the effect that a baseball bat's moment of inertia or center of gravity has on a baseball bat performance and how baseball bat performance standards can account for such an effect.

Baum may not testify on topics which are not properly subject to expert testimony because they rely on assessments in areas in which Mr. Baum has no expertise, including the proper performance standard for baseball bats used in NCAA games, including without limitation whether a performance standard must be wood-like or based on

6 protocol" have been "employed to mask the true comparison. 1 between wood and metal;" .2 .3 (i) That "the testing protocol the NCAA adopted in September 1999 allowed the use of metal bats 4 while effectively banning all wood and wood-like bats;" and. 5 6 (j) That "other amateur rule-making bodies have followed the NCAA's lead so that control of the 7 rule-making process at the level of the NCAA determines what 8 9 bats will be used in amateur baseball." I'll hear any objections to that at 2:00. 10 MR. ETTINGER: Your Honor, just a quick question. 11 On Mr. Baum's fact testimony on a number of issues I think 12 we're going to take the -- we're going to believe, we do 13 believe that he has no foundation to offer fact testimony on 14 15 a lot of the things listed. We can just handle that at 16 trial. THE COURT: You will handle that at trial. 17 MR. ROMANO: Your Honor, will we get a copy of 18 that order? 19 20 THE COURT: No. You can try and get it from the 21 reporter. 22 MR. NORTHAM: Your Honor, do you wish all counsel 23 to be present at 2:00 and at 4:00? It's not necessary. 24 THE COURT: 25 MR. NORTHAM: Thank you.

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Thank you, Your Honor. MR. HOWE:

MR. ROMANO: Can we also -- well, we'll deal with it at 2:00, Your Honor, but --

THE COURT: You can give them a rough draft of that, can't you?

MR. ROMANO: I think one of the premises of the order, Your Honor -- I don't want to get into the argument now -- one of the premises of the order was restricting Mr. Baum to experience with the Baum Hitting Machine, but he has conducted tests on all kinds of machines, including baseball bats --

THE COURT: His testing experience I didn't say anything about it. I said -- his area of expertise with regard to testing machines I didn't say anything about.

MR. ROMANO: Okay. And one thing that confused me a little bit --

> THE COURT: Yeah.

MR. ROMANO: -- to be quite honest with you, is that a lot of this stuff is historical fact of the actual rule-making process and he wasn't going to express an opinion on it. He was going to basically testify to what happened.

> THE COURT: No.

MR. ROMANO: Just because somebody puts opinion --

THE COURT: No, he can't testify -- his

remembrance of what he saw or heard is hearsay. I mean we've had testimony from the people who were there. It would be cumulative.

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MR. ROMANO: Your Honor, he participated in the rule-making process.

THE COURT: I'm sorry, it would be cumulative.

MR. ROMANO: Well, Your Honor, this is an important witness, and he was very -- I mean he was the witness who brought to light the idea that these bats could measurably be shown to outhit wood bats by specific amounts so he was urging that on the rule-making body. It's part of the legislative history.

THE COURT: No, whether he was urging it or not he can testify based upon his testing experience what occurred. He can also I suppose testify as to what he said to them at these meetings.

MR. NELSON: What about the fact, if I may,
Your Honor, that Mr. Baum has made an extensive review of
documents furnished in discovery by Sherwood and can state
the facts as he sees them from those documents?

THE COURT: No. So what? Sherwood's documents are there. He can disagree with testing results based upon his experience.

MR. ROMANO: Okay. But based upon his review of the -- he's the only one that has more experience in using

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the Baum Hitting Machine than Mr. Sherwood.

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THE COURT: Well, he can testify as to what results he got from the machine.

MR. ROMANO: He should also be able to testify how the machine was used and look at the tests and say these tests weren't conducted properly.

THE COURT: He can't. He wasn't present.

MR. ROMANO: If it's apparent on the face of the test.

THE COURT: I don't know what you mean the test wasn't conducted properly. They didn't put the ball in right or they didn't hit the bat right or the computer wasn't right?

MR. ROMANO: One of the problems I'm having,
Your Honor, maybe I'm thickheaded, but the process we have
gone through on a number of occasions is before someone even
testifies, and I understand why the Court wants to do this,
we don't want to get something in front of the jury, but
before someone testifies we make rulings on evidence then
all of a sudden like happened this morning I think --

THE COURT: I just made the rulings on the evidence. If you start to ask him questions that Mr. Ettinger thinks are outside the bounds, we will have to deal with the question as it comes up.

MR. ROMANO: Okay, because what I'm concerned

about is all of a sudden I have these guidelines and I ask a question, you know, it makes it almost impossible -- I may lay a foundation for his ability --

THE COURT: You may.

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MR. ROMANO: In fact, after you hear about his experience in testing and composites and all of that, you may change your mind and say, well, wait a minute, I may have been premature.

THE COURT: I don't think so. You get this transcript. You will see carefully. What I have said is he can't get up there and harangue and he can't get up there and be critical of the standard that the NCAA adopted. He can testify as to the technical aspects, but the final standard he can't say is a wrong standard for baseball bats.

MR. ROMANO: Well, wouldn't he be able to say if he looked at the standard that it was not a wood-like standard?

THE COURT: No. He can say in comparison to the results obtained from wood bats — that wood bats have this level of performance based on his experience and the aluminum bats have that level of performance based on his experience and you can say are they consistent, does the standard adopted for aluminum bats limit their performance, according to the standard, to the standard he finds for wood bats. He can say that. That's technical.

12 relevant the effect on a crash dummy. It's not relevant. 1 MR. ROMANO: Your Honor, if it confirms what .2 common sense tells us. 3 THE COURT: What? 4 MR. ROMANO: If it confirms what common sense 5 6 tells us. THE COURT: No. Well, if it's common sense, it's 7 common sense. You can ask the jury to draw on their common 8 .9 sense. MR. ROMANO: I can ask them to draw on their 10 common sense, but why can't I have demonstrative evidence 11 that translates how that common sense turns into reality? 12 MR. NELSON: Your Honor, I think we would like to 13 address issues at 2:00, if we may. 14 THE COURT: No. This should not come as a 15 16 surprise to you. MR. ROMANO: Well, I -- we'll deal with it at 17 2:00, Your Honor. 18 THE COURT: Okay. I will editorialize only to 19 this extent. I cautioned you all along that if Baum was 20 21 your sole expert on safety you were in deep trouble. 22 MR. ROMANO: Your Honor, there has already been 23 evidence --THE COURT: What? 24 25 MR. ROMANO: There is already evidence in the

13 1 record --2 THE COURT: Well, fine, if there's evidence in the 3 record you can use it. 4 MR. ROMANO: Let me just make this one point. 5 There is evidence in the record the expert report of 6 Dr. Crisco, which if you recall you didn't let me ask a lot 7 of questions about, specifically says there is tons and tons of evidence that the severity of increased velocity causes 8 9 substantial more injury. 10 THE COURT: Fine. Call Dr. Crisco, call 11 Dr. Crisco, but Mr. Baum isn't competent to express that 12 opinion. All he can say is I read Crisco's report and that's what it says, and if the report is in evidence, you 13 14 can argue it to the jury. MR. ROMANO: Thank you, Your Honor. 15 (Recess from 10:42 a.m. until 16 .m.) 17 18 19 20 21 22 23 24 25

Stephen Baum - Cross Wed./2-2-05/Vol. 31

- 1 Hitting Machine. Do I have that right?
- 2 A. If you use the same bat with the same characteristics,
- 3 if all those factors were equal, I would expect the
- 4 player -- the ball off the player's bat to come off very
- 5 close to what the machine showed, less the foam resistance
- 6 of the hit.
- 7 Q. Now, in fact, nobody has ever taken bats, tested them
- 8 on the Baum Hitting Machine, and then tested the same bats
- 9 in the field to see if they even approximately get the same
- 10 hit speeds as the Baum Hitting Machine; correct?
- 11 A. When you say anybody, I don't have any idea. I thought
- 12 Jim Sherwood did that.
- 13 Q. You're not aware of anybody doing that, correct?
- 14 A. As I said, I thought that Sherwood did.
- 15 Q. Why don't you turn to your September 13 testimony at
- 16 Page 50.
- 17 THE COURT: Wait, maybe we can -- you said you
- 18 thought. Do you have any personal knowledge that anybody,
- 19 anybody -- forget about Sherwood, anybody has done what
- 20 Mr. Ettinger says?
- 21 THE WITNESS: No.
- THE COURT: Okay. Let's go ahead.
- 23 BY MR. ETTINGER:
- 24 Q. Now, your testimony to Mr. Romano was, quite clearly,
- 25 that center of gravity of the bat has an effect on batted

- 1 that was shown the jury of yours yesterday, and the reason I
- 2 picked it out and I wanted to ask you about it, first of
- 3 all, you see this is a wood bat, correct?
- 4 A. Yes.
- 5 Q. And you see it's bending markedly, don't you?
- 6 A. What?
- 7 Q. It's bending?
- 8 A. It's broken. That's what the arrow is pointing to.
- 9 O. Excuse me?
- 10 A. It's broken.
- 11 Q. So it's your testimony this is a broken bat?
- 12 A. The player hit it on the end of the bat and broke the
- 13 bat. There's a fracture point there of the paint.
- 14 Q. That is your testimony?
- 15 A. That is my testimony.
- 16 Q. Okay. That's all I've got on that then.
- 17 I want to talk about the Baum Hitting Machine a
- 18 little bit more, Mr. Baum. Now, just to set the stage, the
- 19 Baum Hitting Machine I think you testified measures the
- 20 speed of the batted ball through light traps at
- 21 three points, correct, 9 inches, 13 inches and 6 feet,
- 22 correct?
- 23 A. Yes, that's correct.
- 24 Q. And you are aware that 80 percent of the time the speed
- 25 measurement at 13 inches, 13 inches away from the contact is

- 1 actually faster, registers faster than it is at 9 inches,
- 2 correct?
- 3 A. I am not in agreement with your 80 percent.
- 4 Q. Mr. Baum, why don't you turn to your
- 5 September 14th hearing at Page 39.
- 6 A. I have it.
- 7 Q. Page 39, as I said, Line 14. Let me ask you whether
- 8 this was your testimony:
- 9 "Q. Isn't it true that our expert found, taking
- 10 your data and calculating it, that 80 percent of
- the time it showed a higher velocity at the
- 12 second trap?
- "A. That could very well be.
- "Q. Do you have any basis for disputing that?
- 15 "A. I haven't checked the figures.
- "Q. So as far as you know, they are right?
- "A. As far as I know, they are right."
- 18 Is that the testimony?
- 19 A. Yes.
- 20 Q. Now, when your machine registers a higher speed at
- 21 six feet, then you disqualify the hit, don't you?
- 22 A. Yes, we do.
- 23 Q. And the reason you do that is it must be wrong,
- 24 correct?
- 25 A. Yes, it must be wrong.

- 1 Q. It must be wrong because the ball doesn't speed up
- 2 after you hit it; it can only slow down due to air
- 3 resistance, correct?
- 4 A. That's correct.
- 5 Q. That's a basic law of physics, correct?
- 6 A. Yes.
- 7 Q. And, however, if you find that the ball is going faster
- 8 at 13 inches as compared to 9 inches, you don't disqualify
- 9 the hit, do you?
- 10 A. I thoroughly explained that the other day.
- 11 Q. Could you please answer my question? Isn't it true
- 12 that if the ball is going faster at 13 inches than 9 inches
- 13 you don't disqualify the hit?
- 14 A. That is true.
- 15 Q. Okay. Why don't we take a look at DX318.
- MR. ETTINGER: Joe, if you could just put this
- 17 first test sheet up on the screen just so the jury
- 18 understands what we are talking about very briefly.
- 19 BY MR. ETTINGER:
- Q. Mr. Baum, on this first test sheet, this is the 9-inch
- 21 reading, the 94.317, and this is the 13-inch reading,
- 22 93.819, on the first sheet; is that correct?
- 23 A. Yes.
- Q. So in that case it appears that the ball is slowing
- 25 down like you would expect, correct?

Stephen Baum - Cross Wed./2-2-05/Vol. 31

- 1 A. So I could do my test, that is correct.
- 2 Q. So rather than use bats that have actually been used in
- 3 games, you called him and made orders for bats with these
- 4 particular characteristics; correct?
- 5 A. To get two comparisons, certainly, identical.
- 6 THE COURT: Wait a minute. That question is
- 7 argumentative, when you start, "Rather." Just ask him the
- 8 question.
- 9 MR. ETTINGER: Your Honor, I'm just trying to make
- 10 a contrast. I don't mean it to be argumentative.
- THE COURT: But the way you're posing your
- 12 questions, you're arguing with him.
- MR. ETTINGER: I'll try it this way, Your Honor, I
- don't know if this is going to be a problem but --
- 15 BY MR. ETTINGER:
- 16 Q. Mr. Baum, instead of taking bats that have actually
- 17 been used in games, in these cases, you ordered bats
- 18 particularly from Mr. MacKay with the characteristics you
- 19 wanted to make your charts; correct?
- 20 A. For a direct comparison, that is correct.
- 21 Q. Mr. Baum, you have on your website a chart that
- 22 compares the performance of aluminum and wood bats, isn't
- 23 that right?
- 24 A. Yes, I do.
- Q. Why don't we look at that. That's DX312. If we turn

Stephen Baum - Cross Wed./2-2-05/Vol. 31

- to the third page of the exhibit that says Actual Test
- 2 Results. And this chart, Mr. Baum, has a line for aluminum,
- 3 for metal, and a line that represents wood and a Baum bat,
- 4 is that right?
- 5 A. That is correct.
- 6 Q. And this chart has been on your website since about
- 7 1998, is that right?
- 8 A. Roughly.
- 9 Q. And you've sent this chart, among others, to the NCAA
- 10 and the high school federation, have you not?
- 11 A. I sent them a multitude of information. I assume this
- 12 is part of it.
- 13 Q. Okay. And the underlying data -- and by the way, just
- 14 to be clear, so, what we have here is the higher line is
- 15 supposed to be metal, and the lower line is supposed to be
- 16 wood and Baum in terms of exit velocity; correct?
- 17 A. Yes.
- 18 Q. And, in fact, in coming up with these numbers, each of
- 19 those numbers is actually based on multiple test results for
- 20 the given bat at the given impact point; correct? Let me
- 21 back up, just to be clear.
- 22 A. I don't understand.
- 23 Q. Let me back up. Am I correct that this line represents
- one wood bat and one Baum bat, the bottom line here?
- 25 A. I think it does. I can't recall.

Stephen Baum - Cross Wed./2-2-05/Vol. 31

- 1 Q. And the top line represents one aluminum bat; correct?
- 2 A. I think it does, but I -- that's been many years ago.
- 3 Q. And the reason there's all these different numbers is
- 4 these represent different impact points along the bat; isn't
- 5 that right?
- 6 A. That's the profiling the bat, yes.
- 7 Q. But for each of these points, there were multiple tests
- 8 done and multiple results; isn't that right?
- 9 A. There should have been a series of tests, yes.
- 10 Q. And isn't it true, Mr. Baum, that in coming up with the
- 11 numbers you put on this chart, you took the average of the
- 12 wood bat results and the Baum bat results, and you took the
- 13 highest figure in each case for the aluminum bat results.
- 14 A. I am not sure that's correct in this chart.
- 15 Q. Why don't you turn, Mr. Baum, to your testimony, it's
- on September 14 of last year, page 48.
- 17 A. I have it.
- 18 Q. Didn't the following, wasn't there the following
- 19 testimony starting on Line 11:
- 20 "Q. Now, in fact, isn't it true that the
- 21 underlying data for this chart which you did not
- put on the web and did not send out shows that you
- used the highest results for aluminum bats and
- average results for wood bats and the Baum bat?
- 25 "A. That is correct."

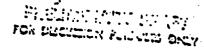
Stephen Baum - Cross Wed./2-2-05/Vol. 31

- 1 A. Then if that's the information you showed me, that's
- 2 correct.
- 3 Q. And in fact, does this refresh your recollection that
- 4 you put that chart out on the web but you never disclosed
- 5 that the aluminum numbers were the highest in each case, and
- 6 the wood and Baum numbers were average in each case,
- 7 correct?
- 8 A. What you're missing in this is --
- 9 THE COURT: No, just answer the question.
- 10 Mr. Romano will have an opportunity on redirect to ask you
- 11 questions about this. Go ahead.
- THE WITNESS: What was your question again,
- 13 please?
- 14 BY MR. ETTINGER:
- 15 Q. And in fact, you never disclosed to the people who read
- 16 your website or to the NCAA --
- 17 THE COURT: You did not disclose, not "never."
- 18 Did not disclose.
- 19 MR. ETTINGER: Thank you, Your Honor. I'll try to
- 20 curb my enthusiasm, Your Honor.
- 21 BY MR. ETTINGER:
- 22 Q. And in fact, you did not disclose to the NCAA or the
- 23 high school federation or on your website that the aluminum
- 24 numbers were the highest numbers and the wood and Baum
- 25 numbers were average numbers, correct?

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I.	Introduction1		
	AP	roduct Description	
•	,	1. The "Equalizer@"	2
	•	2. The "Rocket@"	3
	-	3. The AAA Pro-Model Baumbat	3
		4. The "Softball Rocket Baumbet@"	3
	8. M	arket Description	4
	C E	xpecied Growth	5
	D. Fi	nancing Required	
11.	The Busi	ness	6
	A. Ba	skground	e
	B. Ma	erke: Pian	8
	,	1. Market Survey and Position.	8
		2 Schedule of Activities	10
		3. Product Pricing	12
		4) Distribution and Seles	13
		5 Public Relations Plan	14
	C. Ast	ior Pien	14
	D. Far	/ecas!	15

1. Introduction



Baum Manufacturing Inc., a corporation to be formed, will be established to manufacture aports equipment that utilizes a patented wood composite technology. This technology will enable the company to produce products which can (a) outperform currently available sports equipment and (b) simulate all the inherent traditional advantages of wood (i.e. acoustic, took, feel, and vibratory characteristics) while dramatically increasing the strength and durability of these products relative to its competition.

Over the last twenty years, spons addipment manufacturers have sitempted to replace sports equipment made of wood with either aluminum or carbon fiber composites. Some of these products have mot with great success due to the fact that they offer either enhanced durability or performance. The crawback of these products is that they have either (a) reached their maximum potential performance levels as in the case of sluminum products (i.e. baseball bats) or, (b), they have not effectively duplicated the advantages of wood products (i.e. look, feel, vibratory and accustical performance). Baum Manufacturing proprietary wood composite technology can be tailored to outperform the high performance products currently available and to marry the advantages of wood-based sport equipment with the advantages of aluminum and composites.

Aluminum bats have replaced traditional wood bats in all levals of competition except the professional leagues because their long life makes them

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more e conomical despite their higher initial cost. Steve Baum, an experienced inventor and developer of unique products tormed of composite materials, has spent the last several years developing a line of baseball bats which are aubstantially more durable than aluminum bats. One line of the "Baumbats." which are indistinguishable from wood bate in appearance and performance but outlast them by a factor of 50-100, have been tested by Major League Baseball teams in exhibition games and batting practice, have receive limited approval for the 1993 season and have been approved by the NCAA and the National Federation of High School Athletic Associations. U.S. Patents have been issued covering the bets and hockey sticks and are pending on a golf club (see exhibits) hereto. Patent applications are also pending in foreign countries. Baum Manufacturing Inc., plans to continue research and development directed toward applying the wood composite technology to other types of sports equipment. Baum is currently producing the bats in small numbers but requires additional capital to rapidly expand production to meet present demand and anticipated incressed damend.

A. Product Description

The first three products which have been fully developed and tested and ready for mass-production, are the high performance "Equalization, Rocket."

and the AAA Pro-Model Baumbal. The "Rocket Sphibalt Baumbat" is projected to be ready for production within four to six months.

1. The "Equalizar@"- is more durable and autotantially outpatterns aluminum with regard to the number of hits and the distance of

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hits. The "Equalizar@" has twice the sweet spot size of sluminium and is the only durable high performance but which can be made 5 or weight under length (i.e. a 34," 29 or bat). It retains the traditional "crack" sound of a wood bat and can be made to all legal weight and length requirements. "A hitters delight."

- 2. The "Rocket@"- provides an alternative to the "Equalizarg" and maximizes the hitting distance as opposed to maximizing the owest approach. "A sluggers delight.
- 3. The AAA Pro-Model Baumbat-which totally emulates a wood bat as to sound, performance, feel and vibration, yet is more durable and retains its hitting performance well beyond the detenoration point of income; hardwood or aluminum.
- 4. The Rocket Softball Baumbat- is projected to be ready for production within four to six months. Although the softball market to larger than the baseball market, the interaction between a softball and a bat, for both feet plich and slow pitch, is far less severe than that which exists with a hardball. The research was specifically directed toward solving the more difficult problem first, the hardball bat design, and to utilize that information regarding bat electicity and collision effects to implement the proper design and material choice for an ultra high-performance softball bat. That information is now evaluable, the design first phase is completed and tooling is underway.

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information regarding the dynamic performance of baseball bats and discussions regarding the development of the Baumbet is has been described in numerous published articles and periodicals available upon request. This illerature provides pertinent information regarding testing and the experiences of players with the bat and accurately tracks the stages of the product's development

B. Market Description

There exists an expansive market for the Baumbats. This is a result of the following fectors:

- 1. Professional baseball will caves switch at any level to aluminum bs:s
- 2. Baseball scouts and collages are having an increasingly difficult time judging a player's ability to utilize the hardwood bat due to the extensive use of aluminum.

The aluminum bat, which, in fact, diminishes the art of hitting, is a poor instructional tool and cannot, nor will it ever; replicate the feel of a professional hardwood bat. As a result a two-ter Baumbat system has been created. This system will provide the AAA Pro-Model for colleges and high school to train with which in turn will allow a baseball player to find the award apot properly (the awast apol is the point on the bat at which POW of the maximum energy transfer popula, a very small area on professional bats) without forming the teams to

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supply wood bats which have to be replaced regularly. At the second tier, so as not to be at a disadvantage during a game against hitters using other high-performance bats, the players would use the high-performance "Equalization or Rocket" Barumbat in actual competition. This is subject to the current NCAA proposed change which, if enacted, would require all bats to be "woodlike." If enacted the AAA Pro-Model Barumbat will become the bat of choice.

Due to the enthusiastic response to the AAA Pro-Model Bat, it has been suggested by many college coaches that if, in fact, a more durable wood composite bat would be made available that would perform exactly like and feet like traditional hardwood but would break less, they would be willing to switch their entire conference to such a bat so as to have complete consistency from the pro-levels right down through high school. The only bat that can do this is the AAA Pro-Model Ba imbat.

With the AAA Pro-Model Bai, Baum has been able to clone the wood bat yet it exceeds the durability of aluminum. Both the "Equalizar@" and the "Rocket@" improve on existing composite technology to create baseball bats which outperform all competitors' products currently available in the marketplace. Since the Baumbat is competitive with aluminum bats in terms of price, the company expects to be able to capture a significant share of the synilable baseball bat market.

C. Expected Growth

The "Equalizeta, Rocketa," and the AAA Pro-Model bats are presently

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available for sale and with sufficient capital infusion, the company will be able to increase daily production and sales efforts to meet the ourrent and enticipated market demand. Within twelve months of the completion of this initial capital. requirement, the company would be positioned to raise additional capital necessary to further enhance mass production of the Baumbats as well as complete research and development of future products; specifically a family of polf clubs, hookey sticks, and drum sticks.

Document 23-6

D. Financing Required

The company will raise capital in the form of a two-stage equity offering. The first stage will be a private placement offering for a total of \$850,000, which will be in exchange for a 15% equity stake. The second stage is projected to be an effering in which a 20% equity stake in Baum Manufacturing Inc., will be exchanged for approximately \$4 million.

IL The Business

A. Background

Steve Baum of Traverse City, Michigan has worked for 25 years to develop and market products in the field of composites. Composites combine different engineering materials to create products which exhibit the beat. characteristics of each of the constituents. Early in his careor, Mr. Baum picheered the combination of steel and ceramics to create materials with the hardness of glass and the toughness of steel for products such as off well

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cutters, snow plow scraper blades, tire stude, and the like. These inventions were licensed or sold to several major manufacturers.

In recent years, Baum has worked on products which combine the tansite strength of glass, carbon or Keylar filaments with wood veneers and plastic realing to achieve materials with unique angineeting properties. Synthetically formed filaments or fibers are commonly combine with plastic resins to create materials like fiberglass which are used in a vertety of products that require high tensile strength and low weight such as structural components of modern simplenes, golf club shafe, and the like. While these materials provide excellent solutions for many applications, they have relatively low impact resistance and have not been successfully used in those products in which the structure must withstand repeated hard blows; the fibers break and produce a catestrophic; failure of the structure.

Baum has been working for years to combine composites formed of realns and fibers with a third element, wood veneer, in such a way as to greatly improve their impact resistance. Baum has invented a class of impact sports implements—baseball bats, golf clubs, hookey aticks—which combine the strength and light weight of resin reinforced fabrics with the impact resistance of wood. These products are unique and are protected by issued and pending U.S. and foreign patents. (See exhibits hereto).

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B. Market Plan

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1. Market Survey and Position

The market for high performance baseball and softball bats is constantly growing as technology improves and replaces prior products. This is the same pattern that has been experienced with skis, tennis rackets, golf clubs, athletic shoes, etc. Currently, the aluminum Easton EA-70 alloy aluminum bet is the perceived forerunner in the high-performance baseball but market. It is interesting to note, however, that no manufacturers provide any test data regarding the bat's durability or suitability for a given performance level of play. In fact, most bats carry no information or warranty. The baseball but market is truly a "let the buyer beware" market.

Easeball bats may be divided into three categories: traditional hardwood, aluminum, and composites. Professional hardwood needs no further explanation except for the fact that there is a resurgence in growth of this market mainly due to the inadequacies of the aluminum bat to properly teach the fundamental of hitting, a fact reiterated by many published articles. It must also be noted that because of the results of intense research into the baseball bat phanomenon. Baum Manufacturing will also be able to produce solid hardwood bats to complement the AAA Pro-Model Baumbat for use by Major League players in games.

The aluminum bat is basically a hollow tube which radiates energy transfer by the compression distortion of the tube, at Impact, into a slight egg-

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shape. This results in what is call the trampoline effect. Bourn Research and Development investigation indicates that the trampoline effed, in fact, does play in the energy transfer and is a contributing factor to the distance involved in belt travel. The aluminum manufacturers are currently limited by the existing alloys be antineb liew eximine the transporter and animize well dentine and premature durability failure. In fact, the original perceived value of aluminum: bets of a long life has not been fully attained. Aluminum bats, at book will lest 500 hits before significant material degradation occurs. The aluminum sweet abot, despite claims to the contrary, is also very small (effective hitting area must be differentiated form true aweet apol size).

Composite baseball bats are hotlow core shells which are meant to ducticate the actions of aluminum without the aluminum shortcomings. They also rediate by eval shape movement, although at this time, existing composite batt have not successfully replicated the hitting performance of aluminum bata. The composite bats consist of synthetic reinforcing fabric within a resin-based bonding system. The fabric usually consists of S-2 glass, E-glass, Keylar, ceremic, graphite or some combination thereof. Thus far, composite bats have been unsuccessfully introduced in the marketplace by Easton and Mizung. These composite baseball bats radiate their energy transfer poorly, vibrate significantly and doinct produce the same fell which a batter has become accustomed to with aluminum.

The process of manufacturing the Baum Wood-Composite Baseball Bat la similar to the manufacturing of any aero-space high-tech composite. Molds and

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tooling are required to form the various materials into a finished product.

Resina, apro-space fibers, wood and symhetic materials are all employed in a novel manner to produce a unique product at a compatitive cost.

The high-performance models of the aluminum and composite baseball bats range in retail sale prices from \$95 to \$150. The technical innovations in baseball bats from wood to aluminum to composites have paved the way for the acceptance of a far more expensive tool. This window of apportunity is very wide as aluminum bat technology has reached its ultimate and and the manufacturers are desperately searching for composites to fill the need. The Baumbat is the ideal answer to that problem. The Baumbat has the dealgon advantage of transferring energy on a localized spring basis rather that the oval distorting moment of aluminum and conventional composite bats. Thus the idealgrace control the energy transfer to the battlend its materials can be adjusted to give any level of durability, feel, performance, vibration, etc. (i.e., the AAA Pro-Model Eaumbat (exactly like wood) and the high performance models which out hit aluminum.

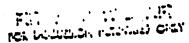
2. Schedule of Activities

As of November 30, 1952, low production tooling has been completed for the high-performance herdball but the "Equalizer®," in 35, 34.5, 34, and 33-inch lengths and tooling has been prepared for the AAA Pro-Model bat in 35, 34.5, 34, and 33-inch lengths. Within these lengths and physical shape, weights from 40 cz. to 27 oz. and lower can be altained by simple internal core density changes.

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The AAA Pro-Model baseball bat received a professional baseball approval at the winter meetings held in Dec. 1992. This allows the Baum-Wood AAA Pro-Model to be used at all levels in betting practice and select lower levels of professional baseball in games. As ecceptance to gained and other models become evallable, the goal is to allow use in batting practice and games at all levels excluding Major Lasgue games as fast as production facilities can be expanded.

The high-performance "Equalizer® and Rocket®" models are ready for sale to college and high schools and are stready approved under college and high school rules. These bats now need to be successfully test-marketed, fine-tuned, and then marketed on a large-scale during the 1993 season. Continuing research into the bat-ball collision and the refinement of racipe combinations, is essential during the next eighteen months. This will allow the maximization of product potential as far as its performance and durability as well as reducing the manufacturing costs to a minimum.

Sophisticated in-house testing facilities have been designed and constructed which allow precise testing and product change evaluation. The equipment can determine but stiffness, but strength, but flexibility, resin stiffness, resin strength, resin impact resistance, temperature differential effects, the elasticity, size, length, width and durability of the sweet spot. In addition, a controlled environment test facility allows the acquisition of rest time data regarding the bat-ball collision. These tests and test procedures are unique and progretary and were designed to compliment and verify the standard tests which

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have been conducted by Turks University under the direction of Professor Robert Collier on a broad brush basis. This effort must continue unabated, to provide information essential for cost reduction, ultimate performance criteria, ultimate durability criteria, softball material mix, production systems and equipment and design data. The enalysis of professional hardwood bats and other competitive products and their limitations must be continued for technical reports for use by coaches. A significant amount of the capital required has been budgeted for this continuing research.

3. Product Pricing

One of the purposes of the continuing extensive research and development is to maintain coats by not over building or under building the composite for a particular leval of play. A complete analysis of the manufacturing steps has been made and reliable thenufacturing coats on a very conservative basis are included in the projections. The manufacturing stapes, sithough not difficult, are detailed in nature and ultimately can be made very. sconomical. It is interesting to note that the compatitive composite baseball bats are selling for prices far excreding the cost of the finest aluminum but. Yet the Baumbata, because of their unique, low-cost structure are classly almed at market seles prices with a strong profit at the same levels as that of aluminum. This can be eccomplished because of the unique composite materials within the Baumbats utilizing the minimum of expensive materials, and the unique behavior and transfer of energy excellence of the Wood-Composite bat. All materials used within the Baumbats are readily evailable, although the labrics are customdesigned and require extensive lead time. The levels of capital requirements

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presented within this report are sufficient to provide manufacturing capabilities to meet the projected sales quotes.

As mentioned earlier, the high-performance models of the aluminum and composite baseball bats range in retail team sale prices from \$95 to \$150.

Since the per unit cost of the Baumbats range between \$36 and \$40, the Baumbats can be marketed to achieve a price point which is competitive with the existing merket. The assumptions provided in the attached pro-forms assume per unit manufacturer's sales prices of between \$80-\$85. Since the organizational sales to Major League Baseball, the NCAA, High School Athietic Association, etc. do not require the use of manufacturer's representatives or a significant internal sales force, the Baumbats can be sold directly at the manufacturer's price of between \$80-\$85. By providing a superior product, at a price which is competitive with existing products in the marketplace, Baum Manufacturing, Inc. antitipates the capture of significant market share.

4. Distribution and Sales

The exposure pre-marketing strategy currently employed, is to obtain professional baseball approval for the AAA Pro-Model series for minor league use and to utilize that gos, as a springboard for the high-performance but in the colleges and high schools which have already approved all but models. The first major hurdle was overcome when the Major Leagues approved the but for use in batting practice system-wide and approved the but for use in the instructional League in genes. The publicity gained by professional baseball players using

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Page 58 of 61

the Baumbat have alresdy opened many college and high achool doors. By focusing an organizational sales and utilizing those sales as effective andorsements for the Baumbat, Baum Manufacturing, Inc. can develop retail distribution channels ofter heightened consumer interest has been penerated.

4. Public Relations Plan

Mr. Baum has, to date, made little directed attempt to generate any publicity for his product, other than by demonstrating the bat for Major League Baseball players, yet Baum Manufacturing, Inc. has tapped into a market which involves intense media interest. Mr. Baum is already considered one of the most knowledgeable expens in the area of the physics surrounding the bal-ball collision. He has spoken to numerous baseball insiders and given presentations to the rules committees for Major League Baseball, NCAA, and the High School Athletic Association. By focusing this effort in conjunction with the endorsament of one or several retired major league players, Baum Manufacturing, Inc. can produce consumer awareness and increase consumer demand.

C. Action Plan

As of the cate of this plan, Baum Manufacturing, Inc. is producing the *Equalizer®, Rocket®," and AAA Pro-Mode! bats in limited quantities at their manufacturing facility in Traverse City, Michigan. Their current total production level is approaching 500 bats per month. With the investment of the initial capital, Saum will be able to increase production levels to meet the anticipated

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demand for the 1993 baseball season of between 10 and 15 thousand bats per year. With the proceeds from the subsequent offering, Source Manufacturing, inc. will be able to increase their production levels and meet anticipated future: demand for the 1996-96 seasons. Additionally, Source Manufacturing, Inc. plans on continuing he research and development with the wood composite technology as it applies to golf clubs, horkey sticks, and other products through its technology center. In 1993, Source Manufacturing, Inc. plans on building necessary molds and begin product testing with these new products. Research and development will also continue on developing new application for the wood composite technology.

D. Forecast

Attached here to is the forecasted ellocation of invested capital and forecasted statement of earnings before income taxes prepared by Gavigan, Burkhart Freeman & Company of Treverse City, Michigan.

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- 1 A. We gave them everything that we knew at the time.
- 2 Q. To the best of your ability to be truthful, correct?
- 3 A. Well, certainly.
- 4 Q. Why don't you turn -- and this document talks about
- 5 your AAA Pro model, and it also talks about your Equalizer
- 6 high-performance model, does it not?
- 7 A. Yes, it does.
- 8 Q. Why don't you turn to Page 3795.
- 9 A. I have it.
- 10 Q. Actually, first, 3793, the table of contents. Do you
- 11 see there product description, it describes four bats, the
- 12 Equalizer bat, that's the high-performance bat?
- 13 A. Yes.
- 14 Q. And the Rocket bat, that's the high-performance bat
- 15 used for training?
- 16 A. Yes.
- 17 Q. And the AAA Pro model, that's the bat that you are
- 18 currently selling?
- 19 A. That's the wood-like major league bat.
- 20 Q. Right. And the Softball Rocket bat, that's another bat
- 21 for softball?
- 22 A. Yes.
- 23 Q. Okay. Now, why don't you turn to 3795. I want to look
- 24 at the language at the very bottom of the page going to the
- 25 top of the next page. It says there the Equalizer is more

- 1 durable and substantially outperforms aluminum with regard
- 2 to the number of hits and the distance of hits. Do you see
- 3 that language?
- 4 A. I see it.
- 5 Q. I assume that was truthful?
- 6 A. At the time it was, the best we knew.
- 7 Q. Okay. Now, why don't you turn then to Page 3797, the
- 8 last paragraph. Now, what it says here, going down
- 9 two sentences, that your system will provide the AAA Pro
- 10 model for colleges and high schools to train with; do you
- 11 see that?
- 12 A. Yes, I do.
- 13 Q. Again, that's the bat, the one bat that you are
- 14 currently selling that this -- that's your wood-like bat,
- 15 you are saying here it will be used for colleges and high
- 16 schools to train with, correct?
- 17 A. Yes.
- 18 Q. Why don't you turn to the next page, and look at the
- 19 very same, the rest of that paragraph.
- MR. ETTINGER: Joe, if you could blow it up.
- 21 BY MR. ETTINGER:
- 22 Q. It says in the second line the players would use the
- 23 high-performance Equalizer or Rocket Baum bat in actual
- 24 competition. So what you were saying here is, you are
- 25 saying this bat, AAA Pro model, would be used for college